



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C45-4-1-PO
Job Sheet 184517



Part No: C45-4-1-PO

Job Qty: 50 ea

Part Name: Trunnion Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Due Date: 10/25/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG C45-4-1 Rev. 3A IPP Rev. A 18.05.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	50 pcs		10/25/18	0.00	0.00	Purchasing		OCT 30 2018
110	Packaging	50 pcs		10/25/18	0.00	0.00	Packaging2		OCT 30 2018
120	QC	50 pcs		10/25/18	0.00	0.00	QC6		
130	Packaging	50 pcs		10/25/18	0.00	0.00	Packaging3		
140	QC21-FG	50 Ea		10/25/18	0.00	0.00	QC21		NOV 06 2018

Part Op 100 - Issue P/O: 041318 MANUFACTURE C45-4-1 AS PER DWG Supplier: METEC Certificate of conformity is
Descriptions: required

OCT 11, 2018 x 50 Patrick Lussier

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45-4-1P	Trunnion Bushing	50 pcs (1 ea)	100-Purchasing	5122720

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	C45-4-1P	50	4	0

Part Specifications

Specifications could not be found.



Container No: S122724



Part: C45-4-1

Job No: 184517

Serial No/Batch: S122724

Revision: 3A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/30/18

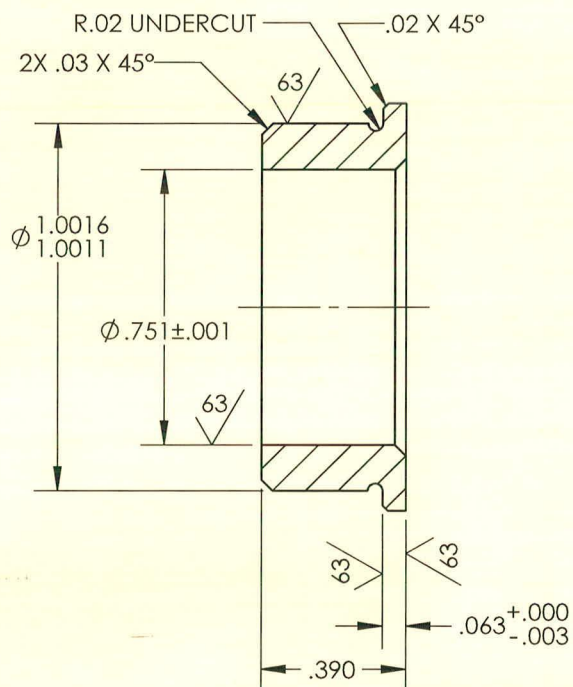
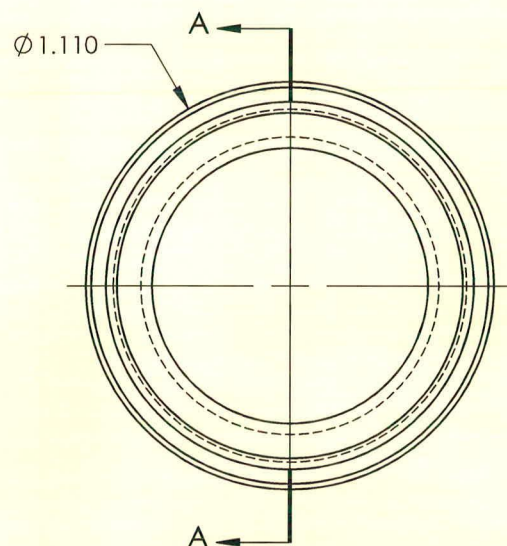
Plex 10/11/18 2:48 PM dart.Lussier.Patrick

POST OFFICE
NEW YORK

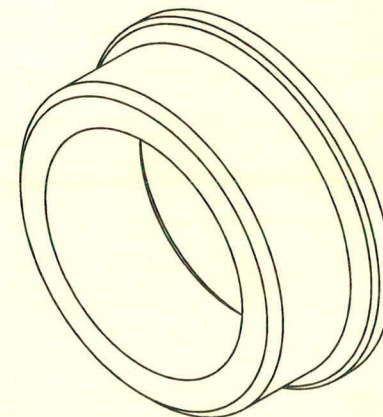
NOV 10 1890

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		AS DRAWN BY CANAM.	9/12/2012	RJC	
3A	14-0127	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	8/13/2014	DPD	RW



SECTION A-A



NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE TRUNNION BUSHING	
DWG NO. C45-4-1	REV 3A
MAT'L AL-BRONZE 630	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 2:1	DATE 5/14/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-4-1	1	TRUNNION BUSHING	AL-BRONZE 630	Ø1-1/4 X 1/2 MCMaster-CARR #8203K812



Dart Aerospace Ltd.
1270 Aberdeen St
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Tel (613) 632-5200

PURCHASE ORDER **PO041318**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041318

PO Date: 10/11/18

Due Date: 10/30/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184517	C45-4-1P			Trunnion Bushing	Firmed	-	10/30/18	58 pcs	0 pcs	58 pcs	\$18.38/pcs	\$1,066.04
												Grand Total:	\$1,066.04

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/30/18 11:49 AM dart.belanger.natasha



Dart Aerospace Ltd.
1270 Aberdeen St
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20 Terry Fox Drive PO Box 781
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Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041318

PO Date: 10/11/18

Due Date: 10/25/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184517	C45-4-1P			Trunnion Bushing	Firmed		10/25/18	50 pcs	0 pcs	50 pcs	\$18.38/pcs	\$919.00
58 X OCT 30 2018												Grand Total:	\$919.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
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- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 10/11/18 2:45 PM dart.Lussier.Patrick



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Att. Patrick Lussier

Shipment No: 24181
Shipment Date: 29-Oct-2018
Ship Via: Pick up at METEC
Order Number: 3086
Order Date: 10/11/18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO041318 ✓
Terms: Net 60 Days

----- Quantity -----							Job		DAS 38 9-89
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>	
1	50	58 ✓	0	0	EA	DART-C45-4-1P Trunnion Bushing ✓	3A	3086-01	

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
Att. Patrick Lussier



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	P.O. Number
58 ✓	DART-C45-4-1P ✓	Trunnion Bushing	3A	41318 ✓

DAS
38
9-89

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, October 29, 2018

